



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-043
Job Sheet 176345



Part No: D2282-043

Job Qty: 25 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		5/18/18	0.00	0.00	Start Up Large Fab-1		OK 18/05/22
100	Large Fab	25 pcs		5/18/18	0.00	10.29	Large Fab 1		OK 18/05/23
120	QC	25 pcs		5/18/18	0.00	0.00	QC9		PO 18-05-26
160	Packaging	25 pcs		5/18/18	0.00	0.00	Packaging3		SMB CA 118
170	QC21-SA	25 Ea		5/18/18	0.00	0.00	QC21		MAY 20 2018

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod M136585 Dwg Rev: E Grind
Descriptions: weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE
PAD TO BUFF PART***
160 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	25 Ea (1 ea)	90-Start up Operation	5044131 K 5067910 25X
D2282-7	Tube	50 Ea (2 ea)	90-Start up Operation	5071592 50X 5046790 2X

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2281	25	2	0
	D2282-7	50	2	0

Part Specifications

Specifications could not be found.



Container No: S072833



Part: D2282 - 043

Job No: 176345

Serial No/Batch: S072833

Revision:

Inspector:

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Plex 5/1/18 8:25 AM Dart.lajeunesse.marie

Date: 05/22/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					